

Silverton 33C  
Frame  
With or without an Arch

<u>Part of boat:</u>		<u>P/N</u>
<u>                    </u>	1      4 Bow frame	
<u>                    </u>	2      QR Bimini hinge (teardrop)	401
<u>                    </u>	2      QP Angle deck mount	SSF322-N
<u>                    </u>	2      1" Split Rail Mount	SSF366
<u>                    </u>	8      Fender washers	FW25100
<u>                    </u>	8      #10/24x3/4" mach. Bolts and nuts	PP4166075

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The center line of the main mount is 2" down from the top edge inside the bridge.



Place the pivot point of the QR bimini hinge 3" back from the point shown in this picture. Secure mount with 10x24 nuts, bolts and washers provided. Repeat on the opposite side.

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Measure out from the center point on the bridge 48" and make a reference mark.



Measure down 5" from the reference mark for center of QP Angle Mount. Secure mount with the angle facing inboard. Repeat on opposite side.

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Measure back from the same point on the bridge to the rail and mark 51". Secure the center of the 1" Split Rail Mount on the mark. Angle the mounts inboard about a 1/2" to allow the strut to taper in to the frame. Repeat on the opposite side.



Place the frame in the mounts with the longer struts forward. Zip the bimini top to the frame with the Gioia Sails labels on the two forward bows.